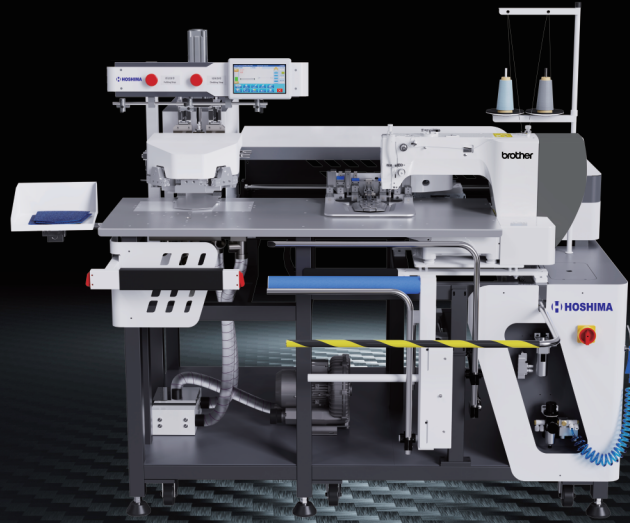


HSM-1510B-PS

自动贴袋机 (兄弟机头)
Automatic Pocket Setter
Machine (Brother Head)



应用范围 / Range of application



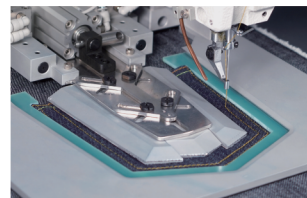
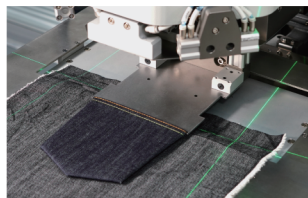
产品特点 / Product features

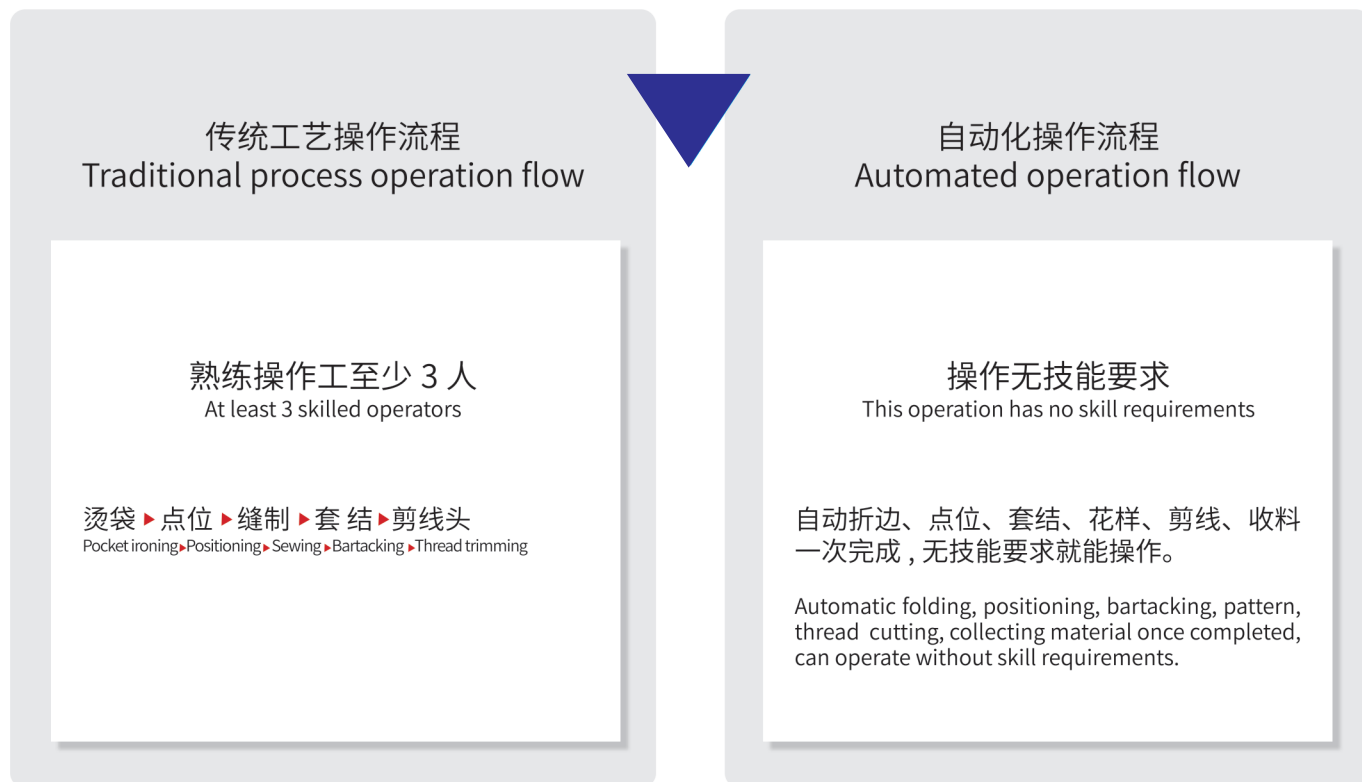
- 1、全新设计的自动冷折免烫装置，省去折袋和烫袋工序，轻松实现高品质缝纫。
- 2、快速换模机构设计，节约换模和调整时间，提升工作效率。
- 3、采用日本兄弟 BAS-31XH 机头，花样程序编辑简单快捷，线迹更美观。
- 4、采用全伺服控制系统，控制精准，贴袋工艺一次性完成，无操作技能要求；
- 5、自动收料系统，收料整齐，节省人力。

适用范围：适用于牛仔裤等外饰口袋的贴袋工艺。

1. The newly designed automatic cold folding and non-ironing mechanism eliminates the need for pocket folding and iron pocket processes, and easily realizes high-quality sewing.
2. The design of the quick mold change mechanism saves mold change and adjustment time and improves work efficiency;
3. Using the Japanese Brother BAS-31XH pattern machine head, and the pattern program editing is simple and fast, and the stitches are more beautiful.
4. The full servo control system is adopted, the control is accurate, and the pocket process is completed at once, without operating skills requirements.
5. The automatic collecting system, the collecting is neat and saves labor.

Scope of application: Suitable for jeans and other external decorative pockets of the pocket technology.





规格参数 / Specification parameter

机器型号 Machine model	HSM-1510B-PS
机头配置 Machine Head	BAS-31XH-05
最大缝纫速度 Maximum sewing speed	2800rpm
线迹 stitch	单针锁式 Single Lockstitch
梭头规格 Hook type	摆梭 Shuttle hook
机针型号 Needle type	DP×17 (# 16 – # 21)
针距 Stitch distance	0.05-12.7mm
换模方式 Mold change mode	快速换模 (气动) Fast change mold(pneumatic
工作电压 Working voltage	AC220V
工作气压 Working air pressure	0.5Mpa 1.8L/min
机器配置 Machine configuration	冗位装置 (标配) Redundancy device (standard)
选配置置 Optional device	贴垫布装置 Pad attachment device
外型尺寸 External dimension	1780×1530×1760mm(L×W×H)
净重 / 毛重 Net/gross weight	530kg